

H₂ Lab - a Combined Training Platform

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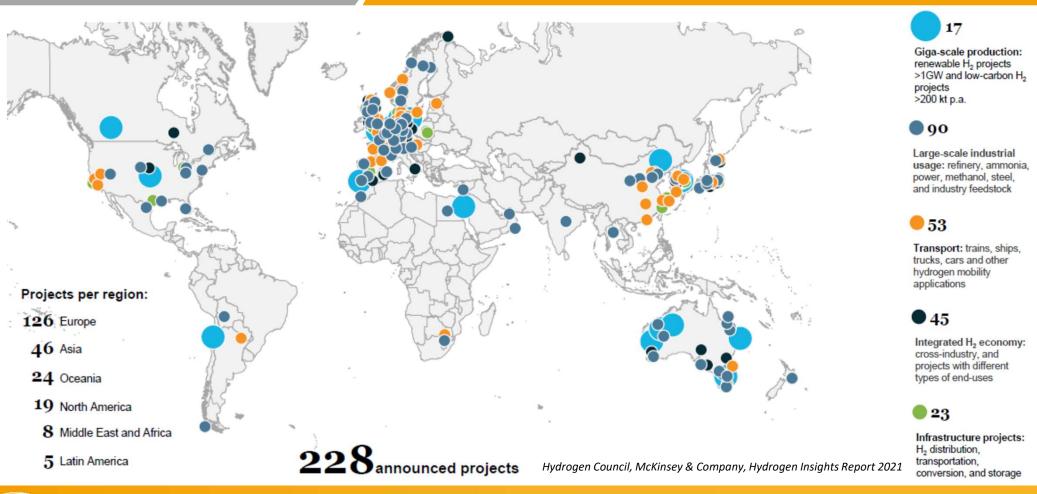
EU Environmental Strategy

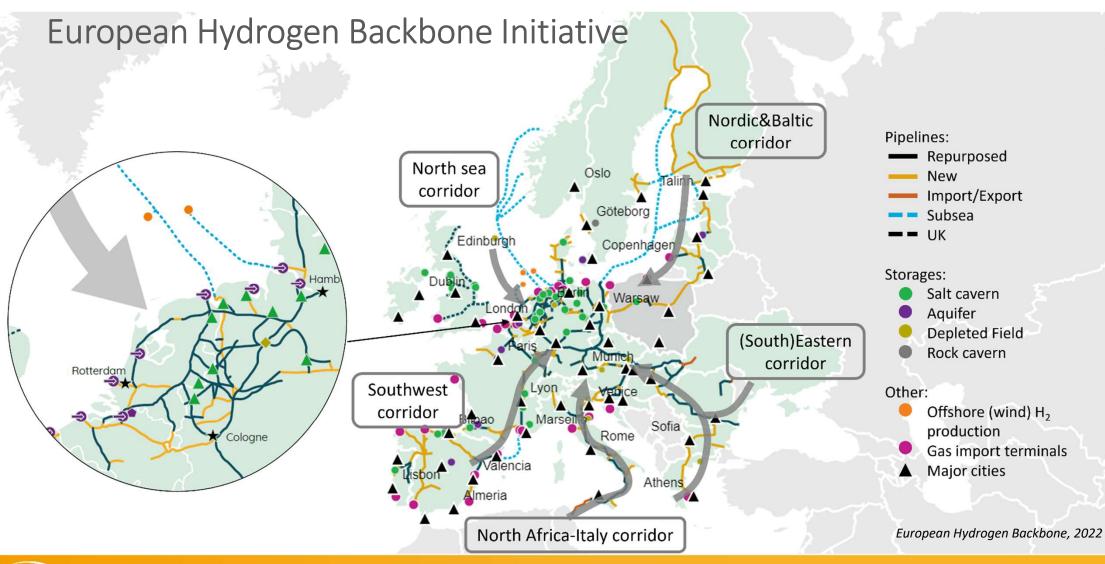
- 55% reduction of emissions from cars by 2030
- Zero emissions from new cars by 2035
- Net zero emissions of greenhouse gases by 2050
- 40% new renewable energy target for 2030
- 160,000 additional green jobs could be created in the construction sector by 2030
- 35 million buildings could be renovated by 2030
- Economic growth decoupled from resource use
- 600 billion euro investments from NextGeneration EU Recovery Plan





Global Hydrogen Projects



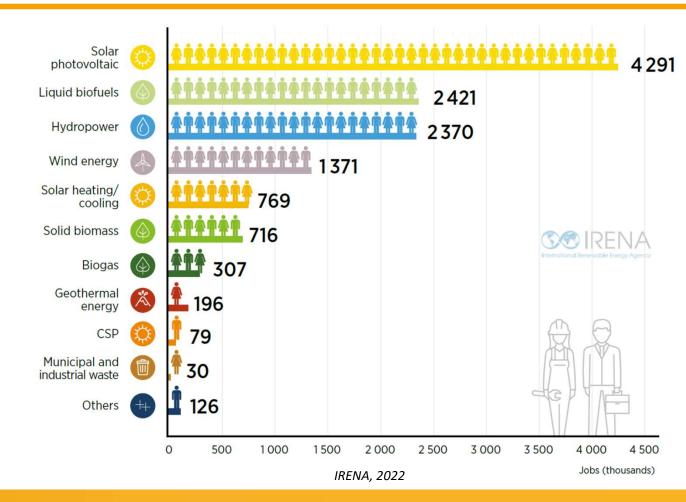




Jobs in Renewable Energy Sector

- Doubled since 2011
- Ca. 38 million are expected globally by 2030
- 134 million in the energy sector
- Asia accounted for 63% of total jobs in renewables globally









leXsolar H₂ Lab



Module 0

- History of Fuel **Cell Technologies**
- H₂ Production
- H₂ Transport
- H₂ Storage
- H₂ Applications





3. H₂

leXsolar **Experimental Kits**

Comprehensive experimental kit of PEM fuel cell technology Process control and data acquisition Efficiency of the fuel cell system Influence of the temperature and air supply Expert

2. H₂ Advanced

Operation and characteristics of electrolyzer Generation of "Green" hydrogen Operation and characteristics of PEM fuel cell stack Efficiency of fuel cell

1. H₂ Beginner

Fundamentals of fuel cells Proton Exchange Membrane Fuel Cell **Direct Ethanol Fuel Cell** Direct Flame Solid Oxide Fuel Cell





- Certification
- Blockchain credentials
- Issuer verification
- Certificate validation
- Skill pass







Target group TVET (Technical and Vocational

Education and Training)

ISCED Level 5 - Short-cycle tertiary education

Age group 16 – 50+

Number of 20-30 students per classroom

students

Students per 6-12 Students can work simultaneously

equipment with experimental kits

Focus of lab- Green Energy Education for TVET

equipment

Subjects: Renewable Energies, Environmental

and Electrical Engineering, STEM,

Chemical

Quality leXsolar is an official member of the

standard: Worlddidac Association and Didacta e.V.

Germany

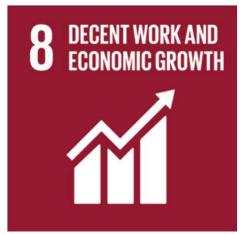
7 AFFORDABLE AND CLEAN ENERGY















Module 0: Fundamentals of hydrogen technologies

Previous knowledge:

School level STEM

Learning objectives:

- Hydrogen safety
- Basics of hydrogen economy
- Current and emerging methods for producing hydrogen
- Applications of hydrogen and fuel cells
- Options for storing and transporting hydrogen

Duration:

- 3 units
- 4 8 hours (self-paced),
- up to 16 hours (as a part of the guided lessons)







Module 0: Fundamentals of hydrogen technologies

Production of Hydrogen Transport and Storage Application ⊕ ⊙ ≡ 🚺 ← Back Transporting hydrogen via road. GREY HYDROGEN GREEN HYDROGEN based on their operating temperature. Today, hydrogen normally is transported from the point of materials, and design. PEMFC is currently the production to the point of use via pipeline and over the most researched and tested type in industry issues during field tests and a lack of used primarily for smaller quantities and local distribution impact have been developed one is the assigning of colors to the different types:

Hydrocarbon Reforming

H2- Basics and production of hydrogen

- Steam Reforming
- Partial Oxidation
- Hydrocarbon Pyrolysis
- Biological Processes
- Electrolysis
 - Alcaline
 - Solid Oxide Electrolyser Cell
 - Proton Exchange Membrane
- Other methods

Chemical-based storage

H2- Basics and production of hydrogen

- Adsorbent
- Liquid organic
- Hydride
- Physical-based storage:
 - Liquid storage
 - Gas storage
- Hydrogen transport

Hydrogen as energy carrier

H2- Basics and production of hydrogen

- Hydrogen as fuel
 - Portable
 - Stationary
 - Mobility
- Hydrogen in fuel cells
 - Proton Exchange Membrane
 - Alcaline
 - Phosphoric Acid
 - Molten Carbonate
 - Solid Oxide
 - Direct Alcohol





Module 1: H₂ Beginner

Previous knowledge:

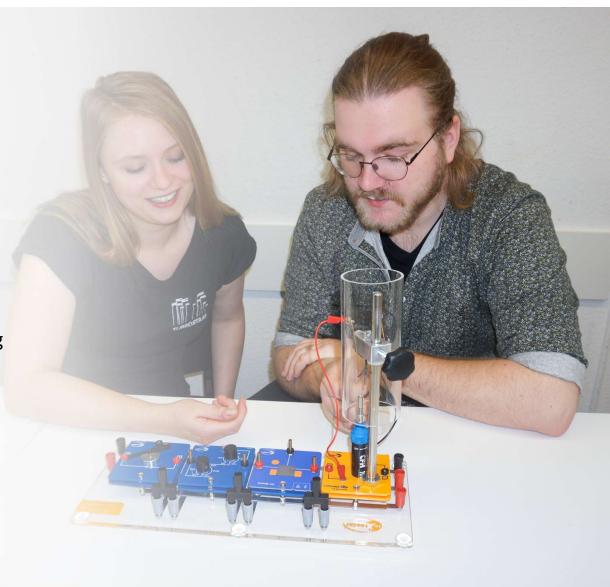
Not required

Learning objectives:

- Basics of a solar-hydrogen energy cycle
- Conversion of electrical energy into chemical using electrolyser
- Conversion of chemical energy into electricity using fuel cells
- Types of fuel cell (PEM, EtOH, SOFC)
- Hydrogen storage in metal-hydride cartridges

Duration:

4 main units; 8 - 12 hours

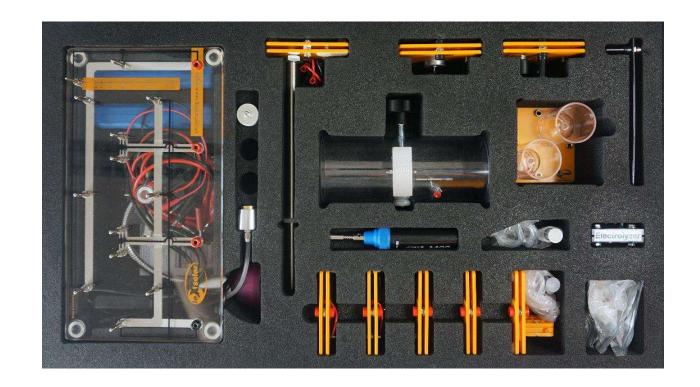






H₂ Beginner: Components

- Base unit
- Potentiometer module
- Motor module
- Solar module 2.5 V, 420 mA
- H₂ Storage
- Gas storage module
- 3x PEM-Fuel Cell Module
- Electrolyzer module 2.0
- Ethanol fuel cell
- SOFC fuel cell
- Fuel cell stand
- Gas burner
- Lamp with table clamp
- 2x Digital multimeter
- 2x Test lead black 25 cm
- 2x Test lead red 25 cm
- Test lead black 50 cm
- Test lead red 50 cm
- Valve for H₂ Storage
- Silicone hose 4 mm (o.d.)







H₂ Beginner: Experiments

• Basic experiments:

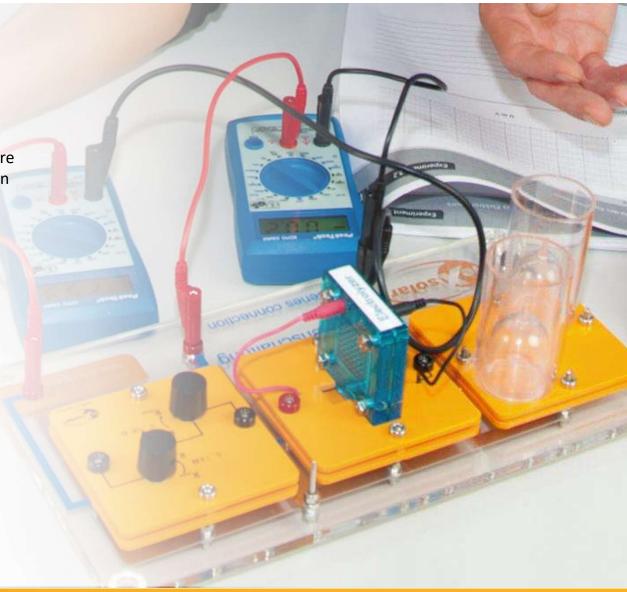
- I-V characteristics of the solar cell
- Dependence of the solar cell power on the temperature
- Dependence of the solar cell power on the illumination intensity

• Experiments with electrolyzer:

- Generation of "green" hydrogen
- I-V characteristics of the electrolyzer
- Faraday and energy efficiency of the electrolyzer

· Experiments with fuel cell:

- Properties of a PEM fuel cell
- I-V characteristic curve of a PEM fuel cell
- Faraday- and energy efficiency of a PEM fuel cell
- Series and parallel circuits of PEM fuel cells
- Working principles of an ethanol fuel cell
- I-V characteristic curve of an ethanol fuel cell
- Temperature dependence of an ethanol fuel cell
- Concentration dependence of an ethanol fuel cell
- Working principles of solid oxide fuel cell
- I-V characteristic curve of an ethanol fuel cell

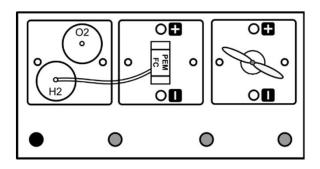




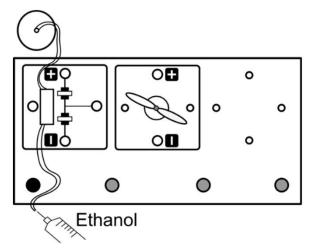


H₂ Beginner: Working principle of the fuel cells

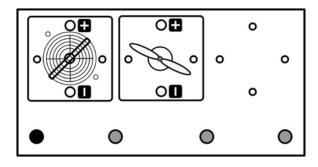
Investigate and compare the working principle of PEM, EtOH, and SOFC fuel cells



- Base unit
- Electrolyser or H₂ storage
- PEM fuel cell
- Motor module



- Base unit
- Ethanol fuel cell
- Ethanol
- Syringe
- Motor module



- Base unit
- SOFC fuel cell
- Gas burner
- Motor module





Module 2: H₂ Advanced

Previous knowledge:

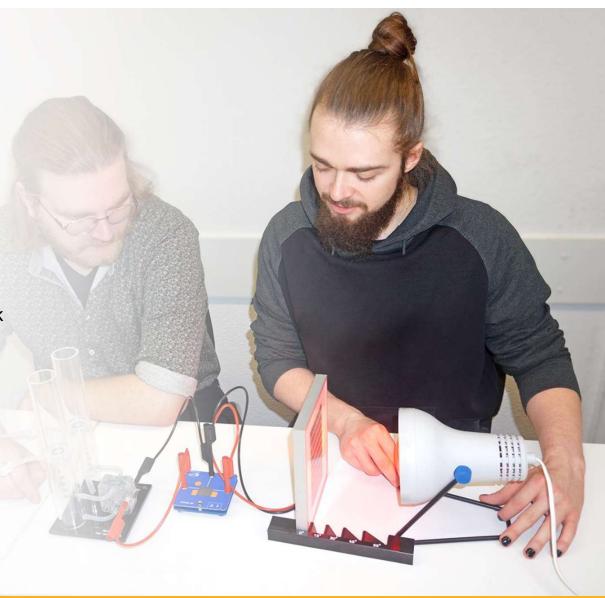
- Fundamentals of electrolysis
- Working principle of PEM fuel cells

Learning objectives:

- Basic properties of the solar cell
- Operation and properties of the PEM fuel cell stack (1-5 cells)
- Operation and characteristics of an electrolyser
- Solar-hydrogen energy cycle for green hydrogen generation
- Efficiency of the fuel cell stack and electrolyser

Duration:

3 main units; 8 - 12 hours







Module 2: H₂ Advanced

- Double cell electrolyser
- Fuel cell stack (1-5 cells)
- Model car
- Base unit
- Solar cell module 5,2 V with stand
- Infrared lamp
- Potentiometer
- AV module
- Power module
- Blower fan
- H₂ storage (metal hydride, 30 bar, 10 l)
- One-step pressure regulator
- Adapter 2 mm/4 mm
- Short circuit plugs
- Safety cables (4 mm), adapters
- Aluminum case









H₂ Advanced: Experiments

• Basic experiments:

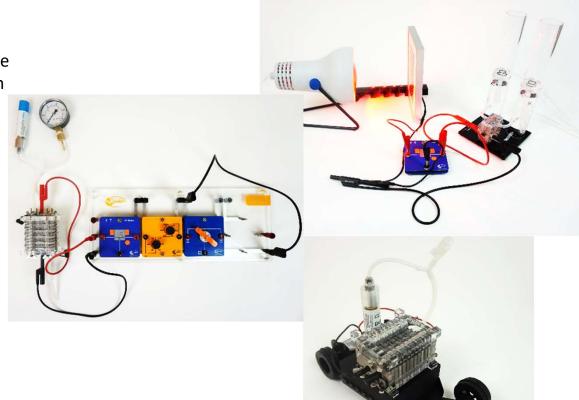
- I-V characteristics of the solar cell
- Dependence of the solar cell power on the temperature
- Dependence of the solar cell power on the illumination intensity

• Experiments with electrolyzer:

- Properties of the electrolyzer:
- I-V characteristics of the electrolyzer
- Solar-powered generation of hydrogen
- Faraday and energy efficiency of the electrolyzer

• Experiments with fuel cell:

- Operation of the consumer with the 5-cell stack
- Examination of the single cell compared to the fuel cell stack
- Operation of the fuel cell stack with and without fan
- Faraday and energy efficiency of the fuel cell stack
- Operation of the model car with a fuel cell stack
- Hydrogen consumption of the fuel cell

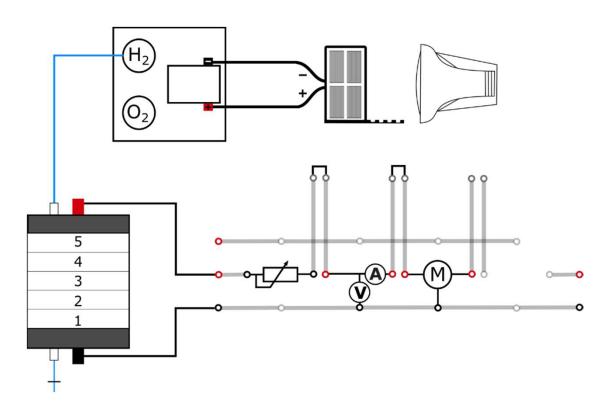






H₂ Advanced: Green Hydrogen Production

Direct utilization of produced "green" hydrogen in PEM fuel cell stack



Equipment:

- Base unit
- Solar module + base for solar panel
- Lamp
- AV-Module
- Potentiometer module Electrolyser
- Fuel cell stack
- Cables and adapters

Optional:

Power module, 4V (for "brown" hydrogen generation)





Module 3: H₂ Expert

Previous knowledge:

- Working principle of the PEM fuel cell
- Efficiency of the PEM fuel cell

Learning objectives:

- PEM fuel cell stack
- Process control and efficiency of the fuel cell system
- Operating modes of the fuel cell system
- Recognizing and eliminating errors
- Hydrogen consumption

Duration:

1 main unit; 6-10 hours







H₂ Expert: Components

Fuel cell stack:

Type: Proton Exchange Membrane (PEM)

Nominal power: 20 W (7.6 V @ 2.6 A)

Open circuit voltage: 12 V

Start-up time: ≤ 30 s (25 °C)

Maximal stack temperature: 55 °C

• H₂ pressure: 0.4 - 0.6 bar

Controller:

Contol unit for the fuel cell

 Data acquisition (cell temperature, H₂ pressure, voltage, current, power)

Integrated webserver with control dashboard and data logger

Error management

Export of measured data as .csv

Electronic load:

• Input voltage: 1 − 30 V

Discharge current: 0 - 5 A, adjustable in 0.01 A

Power supply: 12 V

Maximum power: 35 W





H₂ Expert: Experiments

- 1. Set up and operation of the fuel cell system
- 2. I-V characteristic curve of the fuel cell stack
- 3. Efficiency of the fuel cell stack
- 4. Parameters influencing the characteristic curve
- 5. Hydrogen consumption of the fuel cell stack
- 6. Efficiency of a fuel cell system





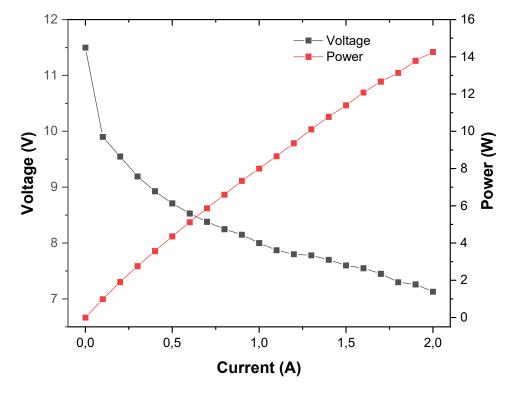
H₂ Expert: I-V Characteristics of the Fuel Cell Stack

Determine the voltage-current characteristics of a fuel cell stack



Equipment:

- Fuel cell stack
- Fuel cell controller (http://webapp.fuelcell.de)
- Fuel cell stand
- H₂ storage
- Load connection cable

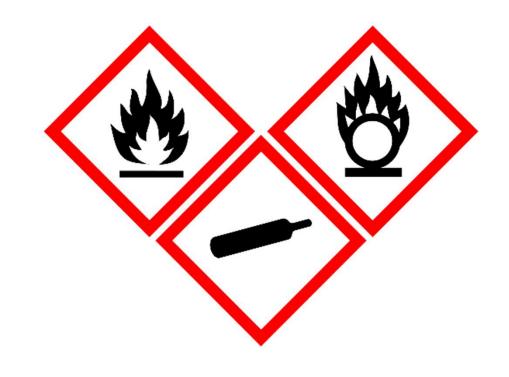




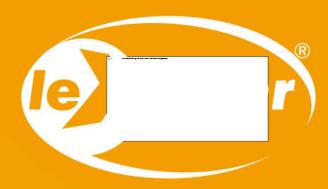


H₂ Lab: Safety

- Small volume of produced hydrogen and oxygen (max. 80 ml)
- Relatively low-pressure metal hydride hydrogen storage (30 Bar, max. 10 L)
- Hydrogen generator for recharging metalhydride cartridges
- Direct alcohol fuel cell with non-toxic ethanol as a fuel
- Solid oxide fuel cell does not require an external heater
- Can be used in almost every laboratory and classroom with adequate ventilation







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Summary



Advantages:

- Sustainable development
- Non-toxic energy transfer operation
- Energy security
- Universality
- Global environment issue
- Technological innovation

Barriers:

- Safety
- Liquid hydrogen storage
- Increased production cost
- Increased conversion cost
- Viability/cost low ratio
- Logistics require expensive investments

